Installation Manual





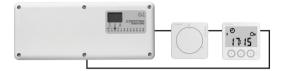








CONGRATULATIONS



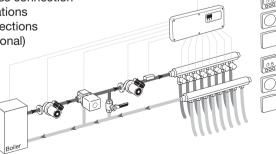
Congratulations with you new control system for underfloor heating and cooling.

The control system has been developed to provide a temperature control system for room heating and cooling, integrating the switching of primary heating and cooling sources with the control of water temperature and mixing devices.

This ensures the best possible comfort conditions and also reduces energy consumption.

Highlights of the system (depending on the units connected):

- :: Heating and cooling control for true comfort
- :: Humidity sensor to prevent condensation on floors
- :: Energy saving comfort with adaptive function
- :: Area control for easy operation
- :: Flexible installation with wired and wireless connection
- :: Network communication for large applications
- :: Easy installation with plug and lead connections
- :: Outdoor temperature compensation (optional)
- :: Smart access with OJ FMS™ Gateway for FS Master (optional)



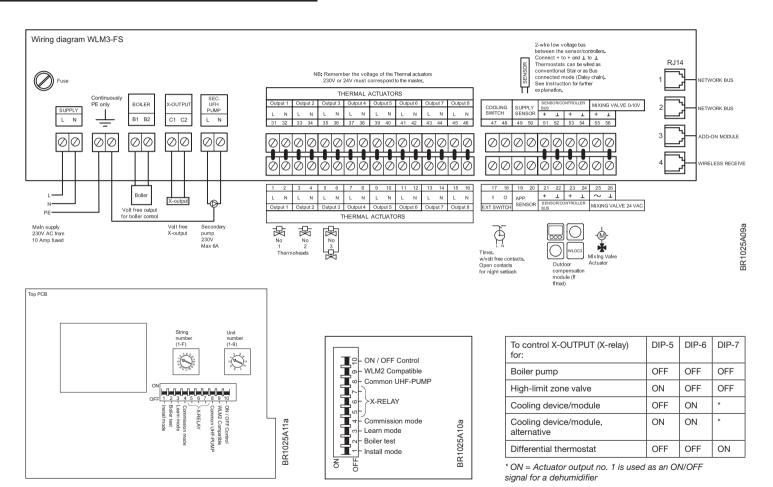
INSTALLATION MANUAL

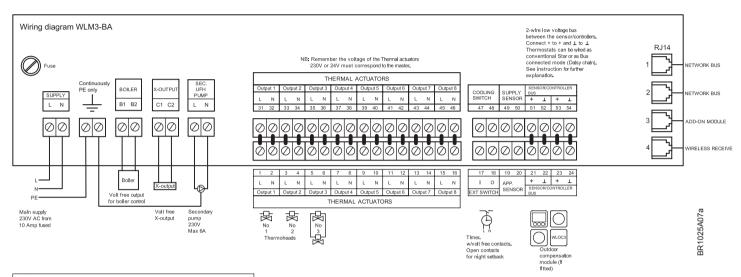
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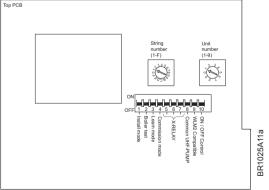
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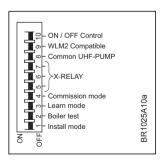
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WLM3 Underfloor Heating Controller



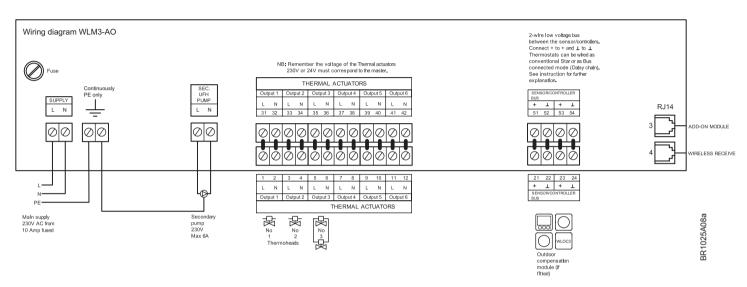






To control X-OUTPUT (X-relay) for:	DIP-5	DIP-6	DIP-7
Boiler pump	OFF	OFF	OFF
High-limit zone valve	ON	OFF	OFF
Cooling device/module	OFF	ON	*
Cooling device/module, alternative	ON	ON	*
Differential thermostat	OFF	OFF	ON

^{*} ON = Actuator output no. 1 is used as an ON/OFF signal for a dehumidifier



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Description

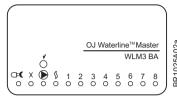
The WLM3 underfloor heating controller is suitable for connecting multiple room controllers/sensors and electric actuators (thermoheads) for an underfloor or radiator-based heating system.

Only OJ room controllers/sensors type WLxx3 that are prepared for 2 wire or wireless communication can be used. For information on previous generations, see "Special Features - Replacing old masters".

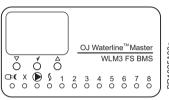
Product programme

Product	Thermoheads	Туре
Master for 8 zones	230V AC	WLM3-1BA (basic system)
Master for 8 zones with display	230V AC	WLM3-1FS (full system)
Master for 8 zones	24V AC	WLM3-3BA (basic system)
Master for 8 zones with display	24V AC	WLM3-3FS (full system)
Add-on module for 6 zones	230V AC	WLM3-1AO
Add-on module for 6 zones	24V AC	WLM3-3AO

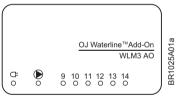
Overall system configuration



Type WLM3-xBA



Type WLM3-xFS



Type WLM3-xAO

Each master module is capable of controlling 8 heating zones, each of which may use one or more loops of piping, with one or more thermal actuators.

These zones are referred to later in this manual as channels 1 to 8. If more than eight zones are to be controlled, it is necessary to install an add-on (AO) module, which provides another six outputs. The AO module then controls channels 9 to 14.

Green: Power supply connected

Red: Night setback active

Red flashing: Error

Χ

X-OUTPUT function active (see "Free relay function (X-OUTPUT)").

Secondary UFH pump running

Boiler enabling signal active

1..8 Zones 1 to 8, indicating channel is active

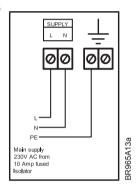
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Installation

Attach the WLM3 master to a suitable wall. It will generally be convenient if the unit is situated within 0.8 m of the manifold, as most thermal actuators are supplied with 1 m cable. Cables can be run across the surface to the terminals using either the cable releases in the cover or by pressing out the cable entries in the lower part of the cover.

Electrical installation

Fig. 3



$\dot{\mathbb{N}}$

PLEASE ENSURE THAT ALL WIRING IS CARRIED OUT IN ACCORDANCE WITH LOCAL ELECTRICAL REGULATIONS.

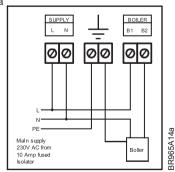
When wiring is completed, fit the cover on the master using the screws provided.

Mains supply

WLM3 requires a 230V AC mains supply connected to the terminals marked L, N, & PE (Continuously PE only)

Boiler demand (heat source)

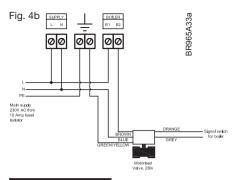
Fig. 4a



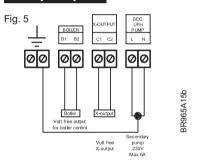
The master has a volt-free relay output that can be used to control a boiler/heat pump or to open a motorised valve.

A) To control a heat source that requires switching of the live supply, take a link from L (230V) to the terminal marked BOILER - B1. Connect the heat source L to the terminal marked BOILER - B2. Connect the heat source N terminal to the N terminal on the master, and the heat source PE to the master terminal PE (see fig. 4A).

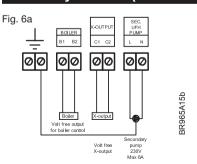
B) To control a heat source that has a pair of dedicated terminals for remote switching (e.g. by a room sensor), connect these terminals to the terminals marked B1 and B2 on the master. B1 and B2 are "volt free" terminals and can therefore be used for either a 230V AC or a 24V AC circuit from the heat source.



Pump output



Free relay function (X-OUTPUT)



C) To control a motorised valve

Many motorised 2-port spring return valves have wires coloured BROWN and BLUE for power connections. In this case, BROWN must be connected to terminal B2 under the heading BOILER and BLUE must be connected to terminal N on the master. Then link the L (230V) terminal to the terminal marked BOILER - B1. The boiler relay will be energised after a delay of 10 seconds after the start of the main pump.

Basic versions without display. Type WLM3-xBA.

The boiler relay will stop if no heat is demanded by the room sensors.

Versions with display. Type WLM3-xFS.

These units have supply water temperature control. The boiler relay will switch ON once the control valve has opened 20% and will remain ON for as long as a heat demand exists.

The master has an output for the underfloor circulating pump (secondary pump). The output will be energised after a 180-second delay whenever any room sensor connected to the system calls for heat. The delay allows time for the thermal actuator to start opening.

The 230V AC pump can be connected directly to terminals L and N under the heading SEC. UHF PUMP. Connect the pump PE (earth) terminal to the PE (earth) terminal on the master. Maximum pump load must not exceed 4 amps, 230V at start up. There is an overrun period of 1 minute after heat is no longer demanded by the room sensor.

Delay times: Secondary UHF pump 180 sec.
X-OUTPUT (configured as main pump) 190 sec.

All WLM3 masters have a relay which can be utilized for a number of different purposes.

The relay is a volt-free output and is positioned on the PCB as shown in the drawing. The function of the relay is determined by the DIP-switch settings.

The functions that the relay can control, and the corresponding DIP-switch settings, are as follows:

To control X-OUTPUT for:	DIP-5	DIP-6	DIP-7
Boiler pump	OFF	OFF	OFF
High-limit zone valve	ON	OFF	OFF
Cooling device/module	OFF	ON	*
Cooling device/module, alternative	ON	ON	*
Differential thermostat	OFF	OFF	ON

^{*} ON = Actuator output no. 1 is used as an ON/OFF signal for a dehumidifier

Fig. 6b

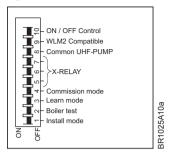
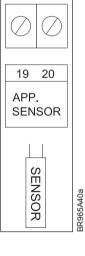


Fig. 6c



The X-OUTPUT relay is volt free as shown in fig 6a. If the relay is required to be used as an L & N switch, link the mains L terminal to the C1 terminal, then connect the L terminal of the device to the C2 terminal and the N terminal of the device to the mains N terminal.

Boiler pump

Where a primary boiler pump is to be switched on by the master, the relay output can be used for this purpose. The relay will be activated 10 seconds after the UFH circulating pump has started.

High-limit zone valve

This function is used where additional protection is required to prevent boiler water from entering the underfloor system when the system is OFF or when the supply water temperature exceeds 65°C.

An additional sensor (ETF-522), referred to as 'Application Sensor' in fig. 6d, is required and a zone valve must be connected via the X-OUTPUT (see example in fig. 6c).

Cooling device/module

The relay output can be used to provide a volt-free signal to a heat pump or to a K-MOD switching module where a chiller is utilized to provide cooling water. The relay is ON when there is a cooling demand. (For further information, see "Using cooling functions".)

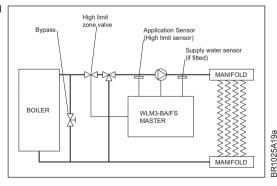
Cooling device/module, alternative:

The relay output is always ON in cooling mode and OFF in heating mode. (For further information, see "Using cooling functions".)

Differential thermostat

The relay output can be used to enable use an alternative energy source, e.g. solar energy. In this case, the supply water sensor must be supplemented with an additional sensor (ETF-522), referred to as 'Application Sensor', which is used to monitor the temperature in the water storage cylinder of the alternative energy source. If the system detects (via the Application Sensor) that this temperature is more than 3°C higher than the supply water temperature, it activates the X-relay to select the alternative energy source via a valve and/or pump.

Fig. 6d



Thermal actuators (thermoheads)

Fig. 7

					TH	IERM	IAL A	CTU	ATOR	RS					
Output	t1 (Outp	ut 2	Out	but 3	Out	out 4	Outp	out 5	Out	out 6	Out	out 7	Outp	8 tuc
L	N	L	Ν	L	N	L	N	L	N	L	N	L	N	L	N
31 3	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46
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ળા	2 (01	0	101	0	10	10	0	10	Ø	Ø	10	10	0	10
olo	<u> </u>	0	0	0	0	0	0	0	0	0	0	0	0	0	0
1	⊘ (₂	<u> </u>	Ø 4	5	6	9	8	9	10	0	12	13	14	Ø 15	16
_	2 C	3 L	⊘ ⁴ ^N	Ø ت	6 N	7	8 N	9	10 N	11 L	12 N	13 L	14 N	15 L	16 N
L	N	3 L Outp	N	L	_	L	_	L	N	-	N	L		-	N
L	N	L	N	L	N out 3	L	N	L Out	N out 5	L	N	L	N	L	N
L	N	L	N	L	N out 3	L	N out 4	L Outp	N out 5	L	N	L	N	L	N
L	N	L	N ut 2	L	N SUI 3 TH	L	N out 4	L Outp	N out 5	L	N	L	N	L	N
Output No. 1	N	L Dutp	N ut 2	Out	N XII3 TH	L	N out 4	L Outp	N out 5	L	N	L	N	L	N

Thermal actuators are fitted to the underfloor manifolds and control the water supply through the various loops. The voltage of the thermal actuators, 230V or 24V, must correspond that of the master. WLM3-xBA masters are for 230V thermal actuators, while WLM3-xFSmasters/add-on modules are for 24V thermal actuators. Up to 8 different zones can be controlled by the master. Connect the thermal actuator(s) on the loop(s) for each zone to the corresponding terminals on the master. Thermal actuators for zone 1 must be connected to Output 1 terminals, thermal actuators for zone 2 must be connected to Output 2 terminals and so on

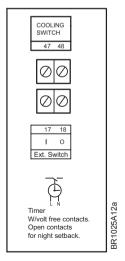
Guideline

More than one thermal actuator can be connected to the terminals of a single output, provided that the heads are to be controlled by the same room sensor/controller.

Connect the brown wire to the L terminal, and the blue wire to the N terminal. When installation is complete, check that the room sensor in, for example, room (zone) 1 operates the thermal actuator(s) on the manifold intended for that room. If the actuators appear to be in the wrong position on the manifold, it may be simpler to interchange them on the manifold rather than reconnect them on the master.

External switch (timer) for night setback

Fig. 8

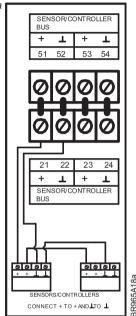


From the factory, the master is supplied with a jumper in the switch/timer IO terminals. The current operating setpoint of the master can be forced into night temperature by breaking this signal via an input from an external switch or timer. The input must be a volt-free switch, and will need to open the circuit for night temperature and close the circuit for day temperature. When the external switch or timer is used to switch to night setback, this will override any time settings in the WLCT3 room controller, including any room sensors that are part of a group allocated to that room controller.

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Room sensors - bus connection

Fig. 9a



Only OJ units which are suitable for two-wire communication can be used.

Standard installation cable of minimum 2 x 0.25 mm² can be used. Units can be connected in conventional star formation or in bus mode (daisy chain).

The master has 4 sets of terminals marked SENSOR/CONTROLLER BUS that can be used for connecting the 2-wire signal cable from the unit.

There are 4 identical sets of terminals for convenient installation. Any unit can be connected to any pair of terminals. The total length of the 2-wire system can be up to 300 m with a maximum length of 100 m between any two units. For further information, see the table below.

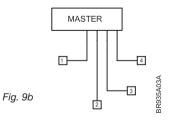
Remember to connect + to + and - to -.

Table: Length of cable

Standard cable	Max. cable length from master to room controller/sensor with display	Max. cable length from master to room controller/sensor without display
≥0.25 mm²	Up to 100 m*	Up to 300 m
≥0.50 mm²	Up to 200 m*	Up to 300 m
≥0.75 mm²	Up to 300 m *	Up to 300 m

^{*)} Up to 300 m if operation without backlight is acceptable.

SENSORS/CONTROLLERS CONNECTED IN STAR



SENSOR/CONTROLLERS CONNECTED IN BUS MODE (DAISY CHAIN)

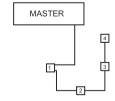
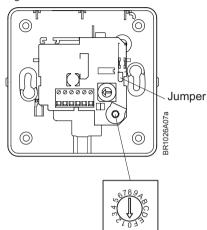


Fig. 9c

13

Setting the channel

Fig. 10



Each room sensor can be set to operate a specific output which in turn controls a thermal actuator on the manifold. A selector can be accessed under the front cover of the unit where the number of its output (i.e. its channel number) can be set with a screwdriver (see fig. 10). Up to 14 channels can be set on the selector, and there are two auxiliary channels (see later). A WLM3 master has 8 outputs. It can be connected with an add-on slave module with an additional 6 outputs, creating a system with 14 individual zones.

Please note that channels 10 to 14 are marked as A through E on the selector,

A room sensor set for channel 1 will activate the thermal actuator connected to output 1 on the master. The channel number can be set before power is connected to the system. The channel set on the room sensor can be changed afterwards if needed.

If two room sensors are placed in the same room and set to the same channel, temperature will be controlled by the average of the temperature recorded by both units.

Channel 0:

Each Room sensor is delivered with the switch in position 0. It must therefore be set to operate correct channel output. Channel 0 can also be used for a room controller which is only used to control a group (area) of room sensors without actually controlling the room in which it is installed (e.g. a controller in the kitchen which is only used to control sensors located in other rooms). Setting the room controller to channel 0 means that times and temperatures must be set on the WLCT3 for the group (area). The WLCT3 will not, however, control a specific output itself.

Channels 1..14:

A room sensor set for Ch1 will activate the thermal actuator connected to output 1 on the master. If several room sensors are set to the same channel number, heating will be controlled in the following way:

- Actual room temperature will be calculated as an average.
- The room temperature setpoint will be calculated as an average.
- If floor sensors are connected to the room sensors:

The lowest value of any floor sensor is used as the minimum limit temperature.

The highest value of any floor sensor is used as the maximum limit temperature.

Channel 15 (position F on the switch): Party and holiday function.

Special function. "Special Features" for further instructions.

Testing the system: See "Guidelines and Special Features – Power-up recommendations".

Room sensors - wireless setup

Fig. 11a

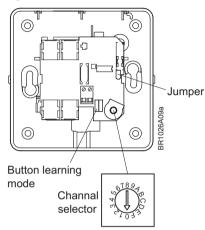


Fig. 11b



WLxx3-29 wireless room sensors/controllers must be paired with a WLM3 master for wireless communication.

To achieve this:

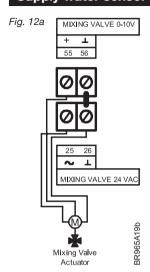
- 1. On the master, switch on DIP-3 to activate learning mode.
- 2. Initialize all wireless room controllers/sensors:
 - Initialize analogue room sensors (WLTA3, WLTD3 and WLTM3) by removing the plastic battery pull tab or pressing the internal initialization button (learning mode button) until a beep is heard.
 - Initialize digital room controllers/sensors (WLCT3 and WLDT3) by pressing the pinhole button (learning mode button) beside the clock or I symbol until a beep is heard.

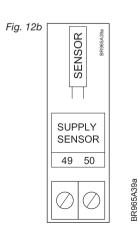
When communication with a room controller/sensor has been established, the corresponding channel LED on the master will light up.

3. Switch off DIP-3 to deactivate learning mode.

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Supply water sensor and mixing valve





Supply water sensor

This feature, which limits supply water temperature, is available on full system masters, WLM3-xFS. The supply water sensor should be connected directly to the master via the terminals marked Supply Sensor. A temperature sensor of type ETF-522 must be used.

The sensor should be placed on the supply water pipe to the underfloor heating system. If a sensor is installed in a system without a weather compensation module (WLOC3), the master will maintain the design supply water temperature. The factory default setting can be changed via the display. If a weather compensation module (WLOC3) is added to the system, the master will vary the supply water temperature setting according to the outdoor temperature. A standard factory-programmed compensation curve is used for this purpose. If needed, the curve can be changed, see separate USER MANUAL. MASTER TYPE WLM3.

Mixing valve actuator control

A mixing valve actuator can be controlled by digital WLM3-xFS masters.

The actuator must be 24V AC powered (max. 6VA) and positioned via a 0-10V DC signal. It should be configured so that it closes the valve if there is no heating demand (0V DC signal). If required, the control signal can be reversed to 10-0V via the master's menu system.

Control action of the mixing valve actuator is P + I, and the parameters can be changed if required in the master's menu system.

Please contact your supplier for further instructions.

Interconnection of WLM3 products

Interconnections

RJ14

1 NETWORK BUS

2 NETWORK BUS

3 ADD-ON MODULE

4 WIRELESS RECEIVER

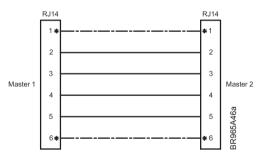
NOTE: The illustration shows the four internal RJ14 connectors of the WLM3 master.

The WLM3-xAO add-on module has only connectors points 3 and 4.

For easy installation, interconnections between master modules, master and add-on modules, and master and wireless receivers are made with pre-wired plug-in connectors (RJ14). For connecting WLM3 add-on modules to WLM3 masters, a plug-in connector is provided with the add-on module. Similarly, a WLRC3 wireless receiver is connected to a WLM3 master using the plug-in connector provided with the receiver.

For connecting a WLM3 master to another master in a network, a plug-in connector kit (WLM-NET) is available. CAT5 cable should always be used.

If a connector kit is not used, it is possible to connect masters using standard RJ14 connectors. In this case, ensure that terminal 1 is connected to terminal 1 at the other end, and so on. The same type of connection can be used from a master to an AO module.



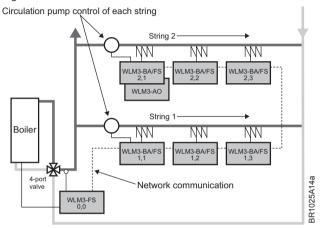
* Although these connections are not necessary, they are permitted

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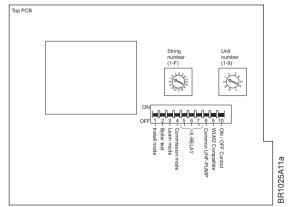
Special functions

Creating a network

Fig. 13a



Fia. 13b



In large buildings with more than 14 zones where multiple manifolds are used, it is possible to use multiple masters to create a single network.

One master must be defined as the "network controlling master" by setting both encoders to zero (see figs 13a and 13b).

Subsequent masters (up to nine) should be connected as a "string", where they will all use a common pump.

If more than one pump is used, a separate string should be created for each pump (see fig. 13a).

On the first string of masters, all left-hand encoders must be set to 1, and the right-hand encoders set in sequence from 1 to 9.

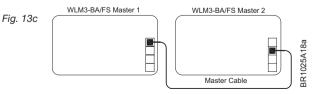
On the second string of masters, all left-hand encoders must be set to 2, and the right-hand encoders again set in sequence from 1 to 9. This numbering system can be continued for up to 15 strings.

All masters must be interconnected using special cable via RJ14 socket 1 or 2. (For further information, see "Interconnection of WLM3 products".)
All masters must be connected in a daisy chain, NOT in a star formation (see fig. 13c).

An FS master can be used as the "network controlling master" to control central mixing of the supply water and boiler activation.

The "network controlling master" can also switch between cooling and heating for the whole network using the WLAC3 interface module connected to the thermostat bus.

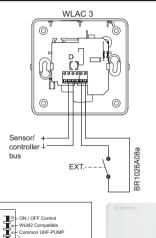
Time and temperatures for the whole network can be controlled by a single WLCT3 connected to the "network controlling master" if the WLCT3 is set to channel F.



- A network must always contain a "network controlling master".
- On masters set for the same string (same setting on the left encoder), all pumps, boiler and valve outputs will act simultaneously, enabling the use of a common pump on each string.
- If only one UHF pump is used in a network, DIP-8 on the network controlling master must be set to "ON", enabling the UHF pump output on this master to control a common pump for the whole system.
- All masters in a network follow the same synchronized timing for actuators, pumps, boilers and mixing valve output.
- If a lower supply water temperature is needed on one of the strings, the first master on this string should be an FS master with a local mixing valve and supply water sensor attached.
- With FS masters, a special status menu is available on the network controlling master when a network is detected. With this menu, it is possible to check the network. Please refer to the USER MANUAL for further instructions.

NOTE: For instructions on testing a network, see "Power-up recommendations".

Using cooling functions





Type WLHX3

In addition to controlling heating, all WLM3 masters have the ability to control the cooling system.

- To enable the cooling function, a remote heating/cooling changeover module, WLAC3, and optional humidity sensor, WLHX3, must be connected.
- · Alternatively, the cooling switch input on the master can be used to switch between heating and cooling.
- For instructions on using the X-OUTPUT as a cooling signal to control a chiller, reversible heat pump or diverting valve, see "Free relay function (X-OUTPUT)".
- With BA masters, where dew point control is required, it is also necessary to install a sensor (ETF-522) on the return water pipe of the floor heating system. The sensor must be connected to terminals 49 and 50.

Using the WLAC3 module:

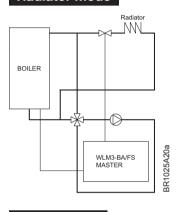
- The WLAC3 module must be installed in a convenient position for the user and connected to the sensor/ controller bus as shown in the drawing.
- If a BMS system in used for the heating/cooling decision, a volt-free BMS signal (EXT) can be connected
 to the WLAC3 and the slider switch on the right side of the WLAC3 must be set to the heating position
 (in this situation the BMS signal has priority and we recommend that the slider switch button be removed
 to avoid unintentional override). Alternatively the volt-free BMS signal (EXT) can be connected directly to
 terminals 47 and 48.

Humidity sensor WLHX3:

- With a WLHX3 humidity sensor, the system can limit condensation on floor surfaces due to high humidity.
- The WLHX3 must be installed in a room that is representative of the general humidity level in the building
 and connected to the sensor/controller bus. More than one WLHX3 can be used if necessary, e.g. on
 separate floors of the building. Where more than one humidity sensor is used, the master will use the
 reading from the sensor detecting the highest dew point for control purposes.

- If a dehumidifier is used, it can be connected via a relay using output 1 on the master and setting DIP-7 to "ON". (NOTE: This output gives either 24V AC or 230V AC depending on the type of WLM3 master. Channel 1 cannot be used for a room controller in this situation.)
- When cooling is enabled, the cooling setpoint will be determined by the master and will override the settings of any room controller to ensure optimum energy efficiency. (The cooling setpoint will be +3°C above the master's day setpoint.)

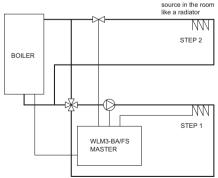
Radiator mode





Type WLCT3

2-step mode





BR1025A22a

Additional heat

Where a radiator circuit is used, it is possible to control room temperature with a special WLCT3 mode called Radiator Mode, thus optimizing energy savings. See "Waterline Room Controller - Type WLCT3".

The controller measures the temperature in the room, and a zone valve is then controlled via the WLM3 master, which in turn activates the boiler on demand.

- The WLCT3 should be installed in a convenient position for the user and where the temperature is representative of the room or area.
- Connect the controller to the WLM3 master using the sensor/controller bus.
- Connect the radiator zone valve to an output on the WLM3 master and set the channel number on the room controller to the corresponding number.
- The special radiator controller is available in wired or wireless version.

NOTE: When the WLCT3 is in radiator mode and heat is demanded, it does not start the circulating pump of the underfloor heating system. When the system is in cooling mode, all radiator circuits will be off.

It is possible to control a secondary heat source in a room (e.g. a backup radiator) using the special 2-step mode of the WLCT3 controller. See "Waterline Room Controller - Type WLCT3". In addition to the primary underfloor heating output, 2-step mode is able to control a second output as a boost function. This output will only be activated if the required temperature cannot be achieved by the underfloor heating alone within a preset time period.

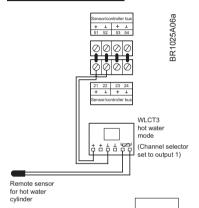
- The WLCT3 should be installed in a convenient position for the user and where the temperature is representative of the room or area.
- Connect the controller to the WLM3 master using the sensor/controller bus.
- Set the channel number on controller to correspond with the output on the WLM3 master that is connected to the underfloor heating actuator.

BOILER

- The next numerical output on the WLM3 master MUST be used for the secondary/boost function.
- When the system is in cooling mode, 2-step control will be disabled.
- The 2-step controller is available in wired or wireless version.

NOTE: To avoid overloading the WLM3 master, we recommend that the secondary output is used as a signalling function for a remote relay. See "Technical Specifications".

Hot water mode



Hot Water Cylinder

BR1025A21a

WLM3-BA/FS MASTER

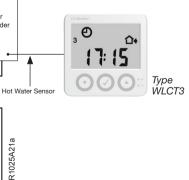
It is possible to control domestic hot water temperature with a special WLCT3 mode called Hot Water Mode, thus optimizing energy savings. See "Waterline Room Controller - Type WLCT3".

A sensor is connected to the controller and measures the temperature in the hot water storage cylinder. A zone valve is then controlled via the WLM3 master, which in turn activates the boiler on demand.

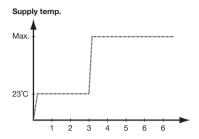
- The sensor (ETF) should be installed on the hot water take-off pipe immediately above the storage cvlinder. Use a fixing strap to attach it tightly to the surface.
- The WLCT3 should be installed in a convenient position for the user.
- With the WLCT3 in hot water mode, connect it to the WLM3 master using the sensor/controller bus.
- Connect the hot water sensor to the sensor terminals of the controller.
- Connect the hot water zone valve to an output on the WLM3 master and set the channel number on the hot water controller to the corresponding number.

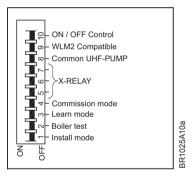
The hot water controller is available in wired or wireless version.

NOTE: When the WLCT3 is in hot water mode and heat is demanded, it does not start the circulating pump of the underfloor heating system.



Commissioning mode





Digital masters feature a special "commissioning mode", which allows supply water temperature to be controlled to assist the drying out of a newly laid concrete floor.

To start this function:

- · Set DIP-4 to "ON".
- This will maintain the supply water temperature at 23°C for three days and will fully open all manifold actuators.
- Then, for a further four days, the water will be maintained at the maximum supply water temperature set in the WLM3 master menu while the manifold actuators will remain fully open.
- When the WLM3 master is operating in commissioning mode, the output LEDs will flash consecutively
 and the word "commissioning" will flash on the display.
- The commissioning function is paused if the power supply is interrupted.
- To restart commissioning from the beginning, switch DIP-4 to "OFF" and then back to "ON".
- · To deactivate the function, switch DIP-4 to "OFF".
- After 7 days, commissioning mode is ended and normal operation is resumed (even with DIP-4 still "ON").

NOTE: This function conforms to BS/EN-1264 Part 4.

NOTE: Commissioning mode can only be activated on a WLM3-xFS master, and only if a supply water sensor is mounted. Otherwise, the function will be interrupted immediately.

Replacing units

Replacing a faulty room controller/sensor

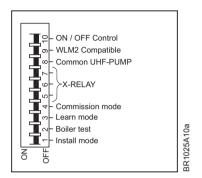
- 1. Identify the sensor/controller to be replaced from the flashing output LED.
- 2. Switch OFF power to the master.
- 3. Replace the sensor/controller.

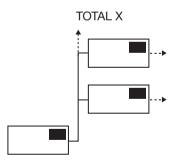
Important: Set the channel selector on the new sensor/controller to the same channel as the defective sensor/controller that is replaced

- 4. Switch ON power to the master.
- 5. Set the master to learning mode by switching DIP-3 to ON.
- If the sensor/controller is wireless, press the learning mode button on the sensor/controller.
 See "Installation" under "Waterline Room Sensors Type WLTx".
 If the sensor/controller is wired, proceed to step 7.
- 7. Check that the corresponding output LED has changed from flashing to permanently ON.
- 8. Reset DIP-3 to OFF.

Guidelines and special features

Power-up recommendations





For any other changes in the system, use the quick guide and start the install sequence from the beginning. When all connections are complete, we highly recommend that the connections between the sensors and thermoheads are tested using the procedure below:

System check:

Correct operation of the system can be checked using a special "Install Mode".

This enables the installer to individually test and verify each output.

Testing the system:

- 1. Switch on DIP-3 to activate learning mode: the power LED will flash quickly
- 2. Each red channel LED on the master should now be lit if a sensor/controller is present on that channel.
- 3. Switch off DIP-3 to deactivate learning mode again the power LED will stop flashing.
- 4. Set the setpoint on all adjustable room sensors/controllers to minimum.
- Switch on DIP-1 on the master to activate install mode. Install mode will remain active for 2 hours. Pumps, boiler, mixing valve and actuators should now be OFF.
- 6. Set the knob on the adjustable room sensor/controller in room 1 to maximum. The red channel 1 LED should light up and the actuator on output 1 should activate, opening after a 1-3 minute delay depending on the type of actuator. Important: If the room sensor/controller is of wireless type, a delay of up to 5 minutes may occur before the channel LED lights up. The boiler will not operate during test mode unless DIP-2 is activated, see step 9 below.
- 7. Check that the UHF pump is running and that the mixing valve (FS master only) opens.
- 8. Check step 2 for all rooms.
- 9. Boiler test function: Switch on DIP-2. This closes the boiler start relay contacts for 1 minute.
- 10. To end system testing:
 - Switch off DIP-1 to deactivate install mode.
 - Switch off DIP-2 to deactivate the boiler test.
 - Set all temperature knobs to default positions.

Room sensors WLTA3, WLTD3 and WLTM3 to zero (centre position).

Room controllers WLCT3/WLDT3 to 21°C (recommended).

- Set all override switches on WLTM3 and WLTD3 room sensors to automatic position (clock symbol).

Testing a network:

If a network of masters has been set up, communication between them must be tested.

When the masters acting as network slaves are in install mode (DIP-1 is ON), their power LED will flash briefly whenever communication is detected (approx. every 3 sec). The WLM3-xFS network master features a menu option that allows the number of network slaves present on the system, and whether there are any errors, to be checked. (Please refer to the User Guide for information on this menu option). The system is now operating automatically.

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Factory default settings

Master	Settings		Factory settings	Own settings
BA/FS	Day temperature		21.0°C	
	Night temperature		18.0°C	
	OFF temperature		5.0°C	
	Floor limit temp., high		27.0°C	
	Floor Limit temp., low		17.0°C	
FS	Max. water temperature		55.0°C	
	Weather compensation	Outdoor temperature	-3.0°C	
	Cold (winter)	Water temperature	45.0°C	
	Weather compensation	Outdoor temperature	20.0°C	
	Warm (summer)	Water temperature	25.0°C	

Additional information

Master	Settings		Factory settings
BA/FS	Cooling mode	Day cooling temperature	Day heating temperature + 3.0°C
		Night cooling temperature	Day cooling temperature + 3.0°C
		Dew point safety zone	Dew point + 3.0°C
	Room temperature control	PI-control	P = 5.0°C I = 90 min
	Floor Limit temperature control	P-control	P = 4.0°C
	Adaptive PWM control	Max. permissible room temperature fluctuation	+/- 0.5°C
		PWM time interval limits	15-45 minutes
	Max. number of connected sensors	Wired and wireless	24
	Sensor timeouts	Wired	300 sec. (5 min)
		Wireless	10000 sec. (2 h 45 min)
FS		Minimum supply water temperature for cooling	16.0°C
	Supply water temperature control	PI-control	P = 20.0°C I = 300 sec.

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Error indication

During normal operation the power LED will be ON when the master is energised. The red output LEDs (1 to 8 on the master and 9 to 14 on the add-on module) indicate whether the output relay is ON/OFF.

An error/fault is indicated if the power LED or one of the red output LEDs flashes. The problem can be identified by the number of times a specific LED flashes, as described in the following:

Error number will be indicated by the number of flashes, with a pause of less than a 1/2 second between flashes. Indication will be followed by a pause of 2 seconds, after which the sequence will be repeated. Error codes can also be seen in the service menu of WLM3-FS masters (submenu 2).

Flashing power LED (red and green)

Communication to the network has errors. On the network master, it indicates that communication to one or more of the masters acting as network slaves has been lost. On a network slave, it indicates that communication to the network master has been lost.

Flashing power E1, 1 flash	One or more room sensors, room controllers, WLHX3s or WLAC3s that are set to channel 0 or channel 15 are no longer sending data to the network controlling master. The fault can only be corrected by replacing the unit. The master must then be hard reset (see next page). (NOTE: If the room sensor is of wireless type, the error/fault message could be an indication that the power has failed and that the unit's internal battery needs to be replaced.)
E2, 2 flashes	One or more units have been set to a channel number which does not exist in the system. For example, the message will occur if the units are set to channels 9-14 and the required add-on (AO) module is not found in the system. The error can be corrected by setting the channel number of the unit to one that exists in the installed master/add-on module system.
E3, 3 flashes	Application sensor defective. The fault can only be corrected by replacing the temperature sensor. If the sensor has been deliberately removed to change system operation, the master must be hard reset (see next page).
E4, 4 flashes	The outdoor compensation module (WLOC3) is defective. The fault can only be corrected by replacing the outdoor compensation module. If the module has been deliberately removed to change system operation, follow the HARD RESET instructions (see next page).
E5, 5 flashes	The external supply water sensor (type ETF-1899A) is defective. The fault can only be corrected by replacing the temperature sensor. If the sensor has been deliberately removed to change system operation, the master must be hard reset (see next page).
E6, 6 flashes	Internal overheating. The master has its own internal overheating protection system. The problem can be remedied by improving ventilation around the master module.
E7, 7 flashes	Defective internal overheating sensor. The master will operate as normal, but will no longer be protected against internal overheating. The fault can only be corrected by replacing the master.
E8, 8 flashes	Communication to the AO module has been lost. The fault can be corrected by re-establishing connection to the AO module or by replacing the AO module if it is defective. If the AO module has been deliberately removed, the master must be hard reset.
E9, 9 flashes	Total number of input units exceeded. Please contact the manufacturer or your local service engineer.
E10, 10 flashes	No connection to wireless receiver, type WLRC3.

Only one error/fault condition can be shown at a time. If more than one error occurs, they will be prioritised in the order described (E1, 2, 3...).

Flashing output LED (red):

A flashing output LED indicates that the room sensor/controller on that channel has a fault/error. Error codes can also be seen in the service menu (submenu 2a).

E1, 1 flash	The master has lost communication to the room sensor. The fault can be corrected by re-establishing connection to the room sensor.
	The fault condition will be automatically reset once correct communication is resumed. If the room sensor is defective and has to
	be replaced, or if it has been removed deliberately, the master must be hard reset. (NOTE: If the room sensor is of wireless type, the
	error/fault message could be an indication that the power has failed and that the unit's internal battery needs to be replaced.)

- E2, 2 flashes

 The internal sensor in the room sensor/controller is defective. The fault can only be corrected by replacing the room sensor/controller.

 Once the new room sensor/controller has been installed, the master must be hard reset.
- E3. 3 flashes The floor sensor connected to the room sensor/controller is defective. Replace the faulty sensor, Reset is NOT required.
- E5, 5 flashes Two or more room controllers are trying to control this output. Check the "AREA" setting of the room controllers.
- E6. 6 flashes Channel engaged. Several functions selected for same channel. Possible causes of the fault:
 - Channel 1 used for dehumidification, but the channel is already active (engaged). This is only possible for channel 1.)
 - Channels 2..14 used for the cooling output of in dual heating/cooling mode, but the channel is already active (engaged).
 - Channels 2..14 used as step 2 output in 2-step mode, but the channel is already active (engaged).
 - Channels 1..14 used for humidification (humidity sensor), but the channel is already active (engaged).

RESET

Two different reset actions can be used.

HARD RESET (only valid in day temperature mode - sun symbol)

Press the OK (,/) button for 5 seconds to initiate a hard reset. Initiation will be indicated by all output LEDs (1-8) lighting up consecutively. This reset will remove from the system any room sensor with a defective input sensor or any defective AO module. The fault message will be reset but the defective items will no longer be part of the system. For information on adding or replacing a new unit, see "Replacing equipment - Replacing a faulty sensor/controller". To erase the identity of the defective component from the master's memory, a hard reset must be performed. Hard resets do not alter the temperature settings already programmed into the master.

FACTORY RESET (only valid in day temperature mode - sun symbol)

Press the OK (,/) button for more than 15 seconds to initiate a total factory reset. Initiation is indicated by the flashing of output LEDs 1,3, 5 and 7 alternating with the flashing of output LEDs 2, 4, 6 and 8 (while the OK (,/) button is pressed).

A factory reset will return all programmed temperature settings to the factory defaults. It will also remove all room sensors/controllers from the master's memory and reset the system to accept only those room sensors/controllers that are functioning correctly.

For information on reconnecting room sensors/controllers, see "Replacing equipment - Replacing a faulty sensor/controller".

Special features

Temperature and control

SETTING TEMPERATURE

With masters with display, temperature setpoints can be altered on the display.

Room sensors with manual adjustment are capable of increasing or decreasing the preset day and night setpoints on the master by $\pm 4^{\circ}$ C for the heating zone they are controlling.

The WLCT3 room controller has its own day and night temperature settings that can be set separately. If room sensors with manual adjustment are attached to its "group", these will operate according to the same settings as the WLCT3. There will, however, still be the possibility of local $\pm 4^{\circ}$ C adjustment.

OVERRIDE FUNCTION

CHANNEL F OPERATION (Channel 15)

By fitting a WLTM3 sensor to a WLM3 system, and setting its hex encoder to Channel F, a single override function can be used to override all the automatic time and temperature functions of the master, including those areas independently controlled by a WLCT3 room controller. This can be especially useful for long periods where override would be beneficial, including for example holidays and other periods of absence where a frost protection temperature needs to be maintained.

By setting the WLTM3 in your system to Channel F, override could not be simpler. On the right-hand side of the controller is a slide switch with four positions which determines system functionality:

AUTO – This allows the system to run automatically according to the times set on the WLM3 master and any WLCT3s

DÁY - This keeps the system running according to the 'day' temperature setpoint. Any WLCT3s, or sensors controlled by them, will not be affected by this operating mode.

NIGHT - This keeps the system running according to the 'Night' temperature setpoint. Any WLCT3s, or sensors controlled by them, will not be affected by this operating mode.

OFF – This effectively turns the system OFF, although a 'Frost Protection' temperature of 5°C will be maintained in this operating mode.

If you would like these functions to be added to your existing system, please consult you installer or service engineer.

EXTERNAL TIMER (see also "Installation - External switch")

The external switch or timer function on the master allows the whole system to be forced to use the NIGHT setpoint.

The external switch must have volt-free contacts that are OPEN for the NIGHT setpoint, and CLOSED for the DAY setpoint. The factory-fitted link wire should be removed when an external switch/timer is used.

If a WLCT3 room controller is used in a part of the system, using the external switch to select the NIGHT setpoint will override the room controller.

Replacing old masters

Backward compatibility must be considered if an old master is replaced with a new WLM3 master. If any of the connected room sensors or room controllers are of the old type, DIP-9 (WLM2 Compatible) must be switched to ON.

This sets the WLM3 master into low-power bus mode and ensures that the old units are able to communicate with the new WLM3 master.

In this mode, it is permissible to mix WLxx3 and previous generations of room sensors/controllers and other units connected to the bus.

NOTE: The backlight on WLCT3 and WLDT3 will be disabled in WLM2 Compatible mode.

Temperature control method

As default, the system controls temperature on the basis of the advanced PI control method, which ensures high accuracy and long lifetime of the system.

In some cases, however, it may be preferable to use the simpler ON/OFF control method.

This is possible by activating DIP-10 (ON/OFF Control).

NOTE: Using ON/OFF control will make temperature control a little less accurate but the system will react faster to changes.

Emergency program

Emergency program for room control

- If a room sensor/controller is defective, or communication to the unit is interrupted, an alarm will be triggered. Depending on the system configuration, control will continue in one of the following ways:
- If there are several units on the same channel, including a room sensor which is still operative, control will continue as before, although without any contribution from the defective unit.
- If no operative room sensor/controller is found, the system will run constantly at 20% ON.
- If an outdoor sensor is connected, the system will run at 40% at outdoor temperatures of 10°C or lower, decreasing to 0% at 20°C or more.

The emergency program is only available for channels used for heating control. Channels used for cooling control will always run at 100% OFF in connection with a defective room sensor. With heating and cooling installations, the system will always run at 100% OFF during cooling periods in connection with a defective room sensor.

Emergency program for supply water sensor

- If the supply water sensor is defective, the system will run constantly at 20% ON for the valve.
- If an outdoor sensor is connected, the system will run at 40% at outdoor temperatures of 10°C or lower, decreasing to 0% at 20°C or more.

Valve and pump exercising

Certifications

Disposal and recycling

If valves or pumps are not used for automatic ON/OFF sequences over a 72 hour period, the components will be exercised. The actuators will be activated for 3 minutes. The pumps will be started for 10 seconds during that period, and the mixing valve, if fitted, will be opened and closed.

CE marking

OJ Electronics A/S hereby declares that the product conforms with the following Directives of the European Parliament and of the Council:

Master

LVD - low voltage directive

EMC - electromagnetic compatibility

RoHS - restriction on the use of certain hazardous substances

WEEE - waste electrical and electronic equipment

For other components, see the relevant instructions.



Applied standard(s)

Master

EN 60730-1, EN 60730-2-9

Recycling of packaging

Protect the environment by disposing of the packaging in accordance with local regulations for waste processing.

Disposal of the product



Equipment containing electrical components must not be disposed of together with domestic waste.

It must be collected separately along with other electrical and electronic waste according to local and currently valid legislation.

Technical specifications

WLM3-xBA

	Electronic temperature control of hydronic floor heating
Output	WLM3-3BA. 24V AC and thermal actuators). 10 A 1 LED indicates power
	8 LEDs indicate thermal actuators 3 LEDs indicate pumps and boiling 1 LED indicates setback temperature Reset alarm and restore factory settings
Control input	Setback temperature, etc
Setback temperature Frost protection	t settings)
Ambient operating temperature . Method of mounting . Type of action . Control pollution degree . Software class . Overvoltage category . Rated impulse voltage . Ball pressure temperature . SELV limit realized . Enclosure rating .	Can be achieved by connecting a receiver (WLRC3 +0/+40°C For mounting direct on wal Type 1.B 4 k\ 125°C 5V DC
	11/100 M/01E D/E0 mm

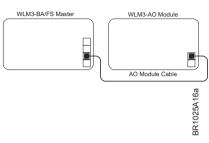
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WLM3-xFS

Voltage	WLM3-1FS WLM3-3FS nd thermal actuators)	erature control of hydronic floor heating 230V AC ±10%, 50 Hz 230V AC 24V AC 10 A Standard RTU Modbus ® Il actuators and weather compensation 1 LED indicates power
		8 LEDs indicate thermal actuators 3 LEDs indicate pumps and boiler 1 LED indicates setback temperature Backlit display Thermal actuators or zone valves 8 outputs, max. 2 A, direct Boiler, max. 5 A, voltage free Main pump, max 5 A, voltage free Sec. pump, max. 5 A, direct Setback temperature, etc.
Temperature settings Room temperature Setback temperature Frost protection Max. floor temperature Min. floor temperature Max. supply water temperat Weather compensation Low outdoor temperature Supply water temperature High outdoor temperature Supply water temperature	Factory settings +21°C +18°C +5°C +27°C +17°C +17°C +55°C Factory settings -3°C +45°C +25°C +30°C	Range +5/+40°C +5/+40°C +3/+8°C +20/+40°C +11/+30°C +25/+85°C Range -20/+10°C +30/+60°C +10/+30°C +10/+40°C
Weather compensation Ambient operating temperature Method of mounting. Type of action. Control pollution degree. Software class. Overvoltage category. Rated impulse voltage. Ball pressure temperature. SELV limit realized. Enclosure rating.	Can be achieved by connecting	eved by connecting a receiver (WLRC3) an outdoor temperature compensation module (WLOC3)

Waterline Add On Module - Type WLM3-xAO

Overall system configuration



Each master module is capable of controlling 8 heating zones, each of which may use one or more loops of piping, with one or more thermal actuators. These zones are referred to as channels 1 to 8. If more than eight zones are to be controlled, it is necessary to install an add-on module ((WLM3-xAO), which provides another six outputs.

The AO module then controls channels 9 to 14 (9-E on the hex encoder).

Connection of master and add-on module

Connect the AO module using the special cable included in the box. Connect a fused 230V AC mains supply.

The sensor bus can be connected to either the WLM3 master or add-on module, using either bus (daisy chain) or star connections. Thermal actuators 1-8 are controlled by the WLM3 master while 9-14 are controlled by the add-on module.

Important: All LEDs will flash in case of incorrect or lacking connection.

Technical specifications

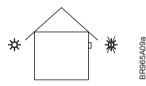
See the Waterline Add-On Module Instructions.

Waterline Outdoor Compensation Module - Type WLOC3

Introduction

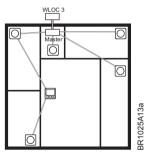
WLM3-xFS masters are supplied pre-prepared for weather compensation, and simply by adding an outdoor compensation module on the 2-wire bus and a temperature sensor on the supply water side, your control system can be weather compensated. Preset values are factory programmed but can easily be adjusted according to local needs via the display on the master. See the "Master with Display - Type WLM3" user manual for instructions on changing of the default factory settings.

Installation



The unit should be mounted under the eaves of the roof or, alternatively, 2-3 metres above ground level. Direct sunlight or other heat sources, e.g. ventilation vents, must be avoided. The unit should be mounted vertically with the cable entry downwards.

Bus connection



Only OJ units which are suitable for two-wire communication can be used.

Standard installation cable of minimum $2 \times 0.25 \text{ mm}^2$ can be used. Units can be connected in conventional star formation or in bus mode (daisy chain).

The master has 4 sets of terminals marked SENSOR/CONTROLLER BUS that can be used for connecting the 2-wire signal cable from the unit.

There are 4 identical sets of terminals for convenient installation. Any unit can be connected to any pair of terminals. The total length of the 2-wire system can be up to 300 m with a maximum length of 100 m between any two units. For further information, see the table below.

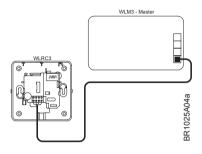
Remember to connect + to + and - to -.

Technical specifications

See the Waterline Outdoor Compensation Module Instructions.

Waterline Wireless Receiver - Type WLRC3

Connection of receiver to master



Connection label

В	Α	-	+
Blue	Red	Brown	Yellow

The receiver is connected to the master or add-on module using the cable provided.

Max. distance between the master/add-on module and the receiver is 30 m. Two receivers can be connected to a master or a master/add-on system using the RJ sockets provided. Additional receivers can be connected if necessary – please ask your distributor's technical department. The master/add-on module and receiver must be connected using the RJ14 connection points supplied.

Position

Do not place the receiver inside a metal box. In case of communication problems it may be necessary to move the receiver to a new location or to add an additional receiver.

Master

Connect the receiver to the master, and the system will reconfigure itself for wireless operation.

Setting up the system

See Quick Guide

Technical specifications

See the Waterline Wireless Receiver Instructions

Waterline Room Controller - Type WLCT3

Introduction



Room controller type WLCT3 is a 4-event programmable controller used to control areas with underfloor heating or special features of a WLM3 installation. The standard WLCT3 can be used to programme up to 4 time and temperature events over a 24 hour period, based on a 7 day schedule. Once a WLCT3 has been installed, the times and temperatures for the area(s) it controls will no longer be the defaults set on the main WLM3 master.

In addition to the WLCT3's immediate area of control, set in the 'AREA' option of its internal menu, the WLCT3 can control the time and temperature characteristics of other sensors (up to 14) connected to the WLM3 master. This maximises comfort and efficiency while saving energy and reducing costs.

When the WLCT3 is used to control other areas, the ±4°C adjustment possibility on the other sensors will now be relative to the WLCT3 setting. Example: A WLCT3 is set to 22°C and has been given control over 'Area 1'. The WLTA3 sensor installed in 'Area 1' now has a control range of 18°C (22-4°C) to 24°C (22+4°C).

In addition to the standard WLCT3 room controller, you may have added one of the following to your system:

2-step mode: This mode controls a secondary heat source, operating in a specific area as a boost function in

conjunction with the underfloor heating.

Radiator mode: This mode is used to control the radiators in a central heating system. Hot water mode: This mode is used to control the production of domestic hot water.

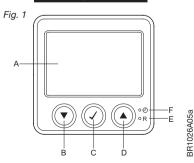
Your installer should have set up the WLCT3 controller to suit your needs during installation. If, however, you wish to change any of the settings, please follow the instructions detailed in the following pages.

The WLCT3 can be reset by pressing the button marked 'R' (see fig 1), this will allow you to return to the factory settings at any time. Details of the default factory settings are given after the WLCT3 programming section of this manual.

Installation

For installation instructions, see "Installation" under "Waterline Room Sensors - Type WLTx3".

Getting started



Buttons

A:	B: ▼	C: 🗸
Display	Adjustment down	OK - Accept

D: ▲	E: R	F: ①
Adjustment up	Reset to factory settings	Pinhole button for clock adjustment

Display



Buttons

G:	H:	l:
Automatic mode	Manual mode	Time and temperature
J:	K:	
Day number	4-event symbol	
		:
	Night ☆ Hor	me

Activating the room controller (first-time startup)

- 1. The first time power is connected (or after a factory reset), the clock and weekday will flash and must be set
- 2. The channel to be controlled from this room controller must then be selected.
- 3. Finally the "Area" (other channels) controlled from this WLCT3 must be selected.

NOTE: If you need to adjust the time at a later date, insert a pin into the hole marked for setting the clock.

	Press the UP (\triangle) or DOWN (∇) button to select the correct hours and then press the OK $()$ button.	Ф
5:00 B V	Press the UP (\triangle) or DOWN (∇) button to select the correct minutes and the press the OK $()$ button.	Ф
5: (0 E \ \	Then press the UP (\triangle) or DOWN (∇) button to select the correct day and press the OK $()$ button to confirm.	1-7

AREA SETUP - see next page.

RrER

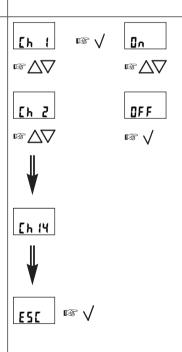
ArEA - (group of rooms)

The rooms/channels set as part of the WLCT3 area will follow the automatic temperature settings of this room controller (4-event timer, min. and max. floor temperature limits).

Set a channel (room) to ON if it is to be part of this area.

Example: An area could be the living room, kitchen, and children's rooms, all of which have a high temperature requirement during the afternoon and early evening and a lower temperature requirement during the morning and night. Each room has an associated channel number (Ch1, Ch2, etc.) determined by the number of the output on the master which controls the valve/actuator for that room.

Example: A system may have the kitchen room sensor operating master output #4 and the children's room sensor operating master output #5. If the WLCT3 room controller is situated in the living room and operates output #1, the WLCT3 must be programmed to control output channels 1, 4, & 5.



- 1. Press the UP (\triangle) or DOWN (∇) button to select the channel/room.
- 2. Press the OK (√) button to view the ON/OFF settings.
- 3. Press the UP (△) or DOWN (▽) button to change the ON/OFF settings.
- 4. Press the OK ($\sqrt{\ }$ button to return to the channel/rooms select menu.

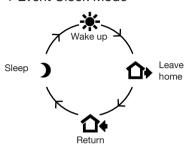
Set the channel/room (Ch) to ON if it is to follow the settings of this room controller.

A total of 14 channels/rooms can be controlled.

NOTE: If the channel selector (hex encoder) is set to 1 \dots 14, the selected channel will always be ON (cannot be set to OFF).

Everyday use of the room controller

4-Event Clock Mode



The day has been split into 4 events describing a typical day. When the room controller is in 4-event mode, it will automatically change the temperature to the required level at the programmed times. As standard, the room controller uses 4 events on days 1 to 5 (Monday to Friday) 2 events on days 6 and 7 (Saturday and Sunday). Each event allows you to increase or decrease the set temperature. For information on programming, see "Programming 4-Event Clock Time and Temperature" and "Advanced Settings and Readouts".

4-event clock mode / automatic mode:	³⊕ * 1:30	In automatic mode, the clock symbol ((2)) and one of the 4-event symbols (* (1) (2) (3)) will be shown along with the time and setpoint. For information on programming, see "Programming 4-Event Clock Time and Temperature".
Comfort mode:	30° * 30° *	Temporary override To temporarily override any temperature in the 4-event schedule, press the UP (\triangle) button once to show the temperature in the display. Then press the UP (\triangle) or DOWN (∇) button to increase or decrease the temperature. The display flashes for 5 seconds, and then reverts to the time. Override will operate until the next programmed event, when the thermostat will return to the scheduled 4-event program.
	³ ₀ *	Cancelling comfort mode (temporary override) To cancel temporary override, press the OK (,/) button twice.
Manual mode:	₩ \\ 22000 23000	Permanent override During holidays, the scheduled 4-event program can be overridden. Press the OK ($$) button and then the UP (\triangle) or DOWN (\bigcirc) button until the override temperature is set. The set temperature will remain on the display and the unit will continue to operate to this temperature permanently.
rs V	3.30 3.0 *	Cancelling manual mode To cancel permanent override, press the OK (\(\)) button once, and the unit will resume automatic operation.

Programming 4-event times and temperatures

For each event, start time and required temperature must be set.

Example: You want the heating to start at 07:00 in the morning and the temperature to be 25°C. Press the OK ($\langle \rangle$) button for 3 seconds and the start time will be displayed. Change this to 07:00 with the UP (\triangle) or DOWN (∇) button. Press the OK ($\langle \rangle$) button to confirm.

The temperature will now be displayed. Change this to 25°C with the UP (\triangle) or DOWN (∇) button. Press the OK (\sqrt) button to confirm. This procedure can now be repeated for the second, third and fourth events.

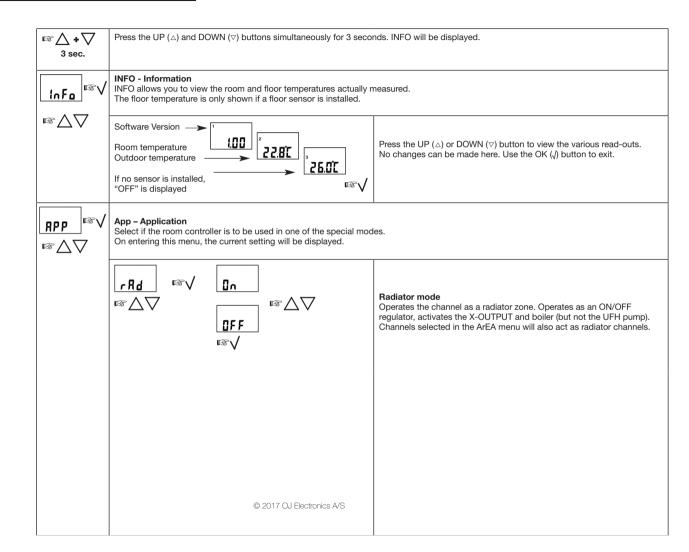
These settings will be valid for days 1-5, as shown on the display. To program days 6 and 7, repeat the above. Days 6 and 7 are usually Saturday and Sunday, and only have two events (generally morning ON and evening OFF).

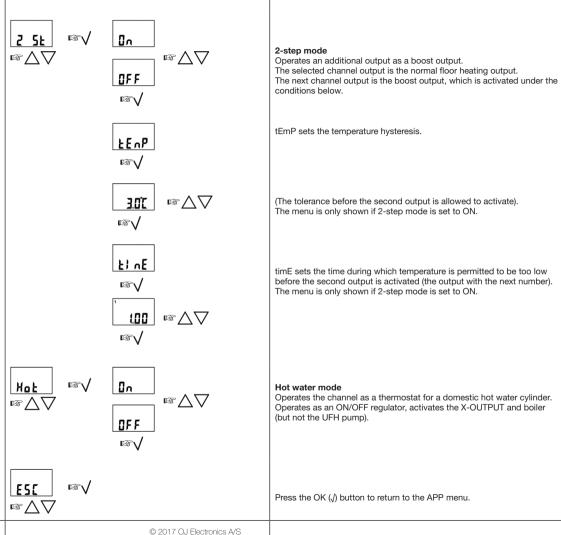
The temperature can be set within the range of +5 to +35°C. It is also possible to switch heating OFF for an event by reducing the setting to 5°C and then pressing the DOWN (\triangledown) button once more.

NOTE: When programming the "Sleep" time (event 4), ensure that it is before midnight (00:00).

Press the OK (,/) button for 3 seconds to start programming			
Days 1-5			
* 6:00 * ESAV 100.0€ 100.	*: Time and temperature		
	☆ : Time and temperature		
16:00 ES AV	☆: Time and temperature		
25:30 EVV): Time and temperature		
Days 6-7			
**************************************	*: Time and temperature		
123:00 18:0	: Time and temperature		

Advanced settings and read-outs



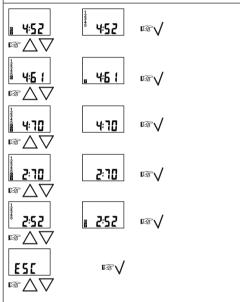




PRO - 4-event sequence

It is possible to change the factory-set sequence for Days 1-5 (4 events) and Days 6-7 (2 events). Days 1 to 5 are usually Monday to Friday, while Days 6-7 are usually Saturday and Sunday.

An event is either a comfort temperature or a setback temperature. You can select from the following sequences, which are displayed in the form of a code.



4 events for 5 days, 2 events for 2 days.

Indicated by code 4:52

Select the required sequence with the OK (\sqrt{)} button.

4 events for 6 days, 2 events for 1 day.

Indicated by code 4:61

Select the required sequence with the OK (,/) button.

4 individual events for each day of the week. Indicated by Code 4:70 Select the required sequence with the OK ($\sqrt{}$) button.

2 individual events for each day of the week. Indicated by Code 2:70 Select the required sequence with the OK $(\sqrt{})$ button.

2 events for 5 days, 2 event for 2 days. Indicated by Code 2:52 Select the required sequence with the OK (,/) button.

Escape without any changes

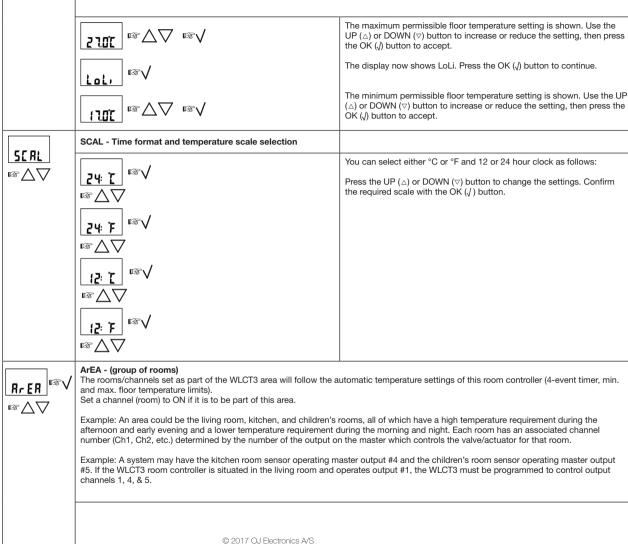


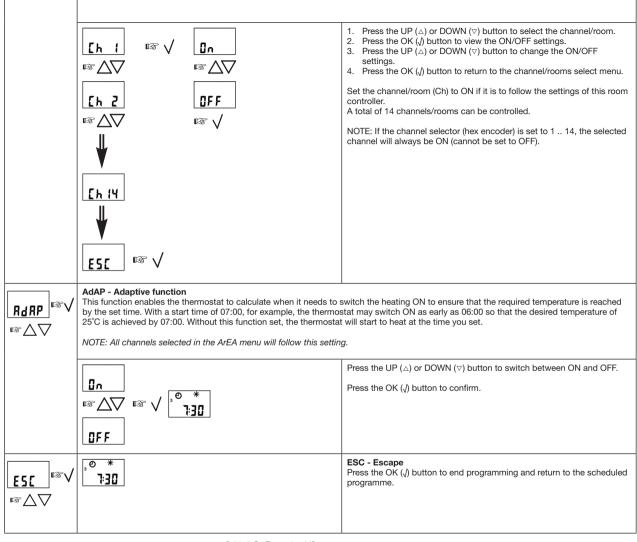
Hi Li - Floor sensor Max. and min. permissible floor surface temperatures

A floor limit sensor can be connected to the room controller.

Max. limitation is used for safety purposes to prevent excessive floor temperatures. Wooden flooring should, for example, not be allowed to exceed 27°C. The value can be set from 5°C up to 55°C. The value can also be set to OFF by adjusting the temperature to 55°C and then pressing the UP button once more.

Min. limitation is used where the temperature of the floor must never fall below the set minimum temperature. Examples include kitchens or bathrooms with tiles. The value can be set from 5°C to 55°C. The value can also be set to OFF by adjusting the temperature to 5°C and then pressing the DOWN button once more. Remember that the max. limit temperature must be set higher than the min. limit temperature. The limit temperatures defined in the room controller will be valid for all room sensors with floor limit sensor (type WLTD3) included in the area allocated to the WLCT3 controller.





Reset to factory settings - room controllers

NOTE: If more than one WLCT3 is present in the system, please copy this page.

•_R

Press the pinhole button R for 3 second. and the thermostat will return to factory settings.

Remember to set time, day and area.

4-event times and temperatures					Own settings		
		Standard Mode	Radiator mode	2-step mode	Hot water mode		
	Time	Temperature	Temperature	Temperature	Temperature	Time	Temperature
Days 1-5							
*	06:00	21.0°C	21.0°C	21.0°C	50.0°C		
∆ •	08:00	19.0°C	19.0°C	19.0°C	30.0°C		
∆ •	16:00	22.0°C	22.0°C	22.0°C	50.0°C		
)	22:30	17.0°C	17.0°C	17.0°C	30.0°C		
Days 6-7							
*	08:00	22.0°C	22.0°C	22.0°C	50.0°C		
)	23:00	17.0°C	17.0°C	17.0°C	30.0°C		
Other settings							
4-event sequence	-	4:52	4:52	4:52	4:52		
High floor limit temperature	-	27.0°C	-	27.0°C	-		
Low floor limit temperature	17.0°C	17.0°C	-	17.0°C	-		
Special settings							
2-step time	-	-	-	60 min	-		
2-step temperature difference	-	-	-	2.0°C	-		

Group		Room	
Ch 1	OFF		
Ch 2	OFF		
Ch 3	OFF		
Ch 4	OFF		
Ch 5	OFF		
Ch 6	OFF		
Ch 7	OFF		
Ch 8	OFF		
Ch 9	OFF		
Ch 10	OFF		
Ch 11	OFF		
Ch 12	OFF		
Ch 13	OFF		
Ch 14	OFF		
Example			
Ch 1		Kitchen	ON
Ch 2		Living room	ON

Write the room name in the box beside each Ch number, and add ON if it is controlled by a clock thermostat.

Radiator Mode



2-step mode



Hot water mode



Batteries

Technical specifications

Where a radiator circuit is used, it is possible to control room temperature using a special WLCT3 mode called Radiator Mode, thus optimizing energy savings.

The controller measures the temperature in the room, and a zone valve is then controlled via the WLM3 master, which in turn activates the boiler on demand.

• For information on programming, see "Advanced Settings and Read-outs".

A special WLCT3 mode called 2-Step Mode is capable of controlling an additional heat source in a room. In addition to the primary underfloor heating output, 2-step mode is able to control a second output as a boost function. This output will only be activated if the required temperature cannot be achieved by the underfloor heating alone within a preset time period.

The room controller is used as a standard WLCT3.

If required, the settings for when the second heating output is needed can be changed by your service engineer.

• For information on programming, see "Advanced Settings and Read-outs".

It is possible to control domestic hot water temperature with a special WLCT3 mode called Hot Water Mode, thus optimizing energy savings.

A sensor is connected to the controller and measures the temperature in the hot water storage cylinder.

• For information on programming, see "Advanced Settings and Read-outs".

For information on batteries, see "Batteries" under "Waterline Room Sensors - Type WLTx3".

See the Waterline Room Controller Instructions

INSTRUCTIONS

Waterline Room Sensor with Display - Type WLDT3

Introduction



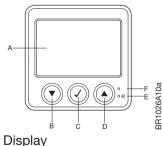
WLDT is a room sensor with display.

It displays and controls room temperature with the possibility of adjusting the standard set point in the system by ±4°C.

It also features mode selection, where Auto, Day, Night and OFF (frost protected) are available, and allows connection of a floor sensor for minimum or maximum floor temperature limitation.

Installation

Getting started



For installation instructions, see "Installation" under "Waterline Room Sensors - Type WLTx3".

(no function on hardwired versions)

Buttons

A:	B: ▼	C: √
Display	Adjustment down	OK - Accept
D: 	E: R	F:
Adjustment up	Reset to factory settings	Wireless initialize button

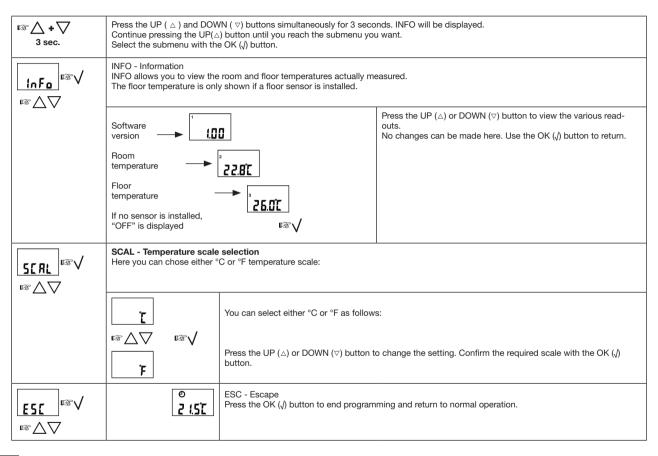
G:	K:		I:
Auto mode	*	Manual comfort mode	Indication of actual
)	Manual setback mode	room temperature and setpoint offset.

Everyday use:

(Home screen functions)

Automatic mode:	© 2 15T □ C C C C C C C C C C C C C C C C C C C	In automatic mode, a clock symbol (♠) is shown along with the actual temperature. The temperature is controlled by the master's comfort setpoint or by a room controller (WLCT) if this WLDT is included in the WLCT's area (zone). Use the UP (△) or DOWN (▽) button to adjust the relative setpoint ±4°C compared to the generic setpoint. The display will show how much the set point has been offset relative to the generic set point: Example: O U U U U U U U U U U U U U U U U U U	
Comfort mode:	* 2 (5T) \$\sqrt{\sq}\sqrt{\sin}\sint{\sqrt{\sq}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}	Fixed comfort mode - Press the OK (√) button once to activate. In comfort mode, a sun symbol (★) is shown along with the actual temperature. The temperature is now controlled only by the master's comfort setpoint (factory setting 21°C), overriding any programmed 4-event schedules in the system.	
Setback mode:	2 (5t) □ ★ △ ▽	Use the UP (\triangle) or DOWN (∇) button to adjust the relative setpoint, like in automatic mode. Fixed setback mode - Press the OK (\c) button once to activate. In setback mode, a moon symbol (\c) is shown along with the actual temperature. The temperature is now controlled only by the master's setback setpoint (factory setting 18°C), overriding any programmed 4-event schedules in the system. Use the UP (\triangle) or DOWN (∇) button to adjust the relative setpoint, like in automatic mode.	
OFF mode:		OFF mode - Press the OK (,/) button once to activate. In setback mode OFF is shown. The temperature is now controlled only by the master's frost protection setpoint (factory setting 5°C), overriding any programmed 4-event schedules in the system. The system is now off, but still with frost protection enabled.	

Advanced settings and read-outs:



Batteries

For information on batteries, see "Batteries" under "Waterline Room Sensors - Type WLTx3".

Waterline Room Sensors - Type WLTx3

Introduction

Fig. 1: Removing the front cover

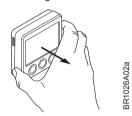
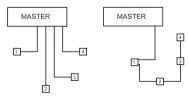


Fig. 2





Room sensors connected in star formation

Room sensors connected in daisy chain

Product programme

WLTA3-19/29 Room sensor with temperature adjustment

WLTM3-19/29 Room sensor with temperature adjustment and mode switch (Auto, Day, Night, OFF) WLTD3-19/29 Room sensor with temperature adjustment, mode switch (Auto, Day, Night, OFF) and floor limit sensor

Mounting of room sensor (fig. 2)

The room sensor is used for comfort temperature control in rooms. The unit should be mounted on an internal wall approx. 1.4-1.7 metres above the floor in such a way as to allow free air circulation around it. Draughts and direct sunlight or other heat sources must be avoided.

Wired room sensors

Only OJ units which are suitable for two-wire communication can be used.

Standard installation cable of minimum $2 \times 0.25 \text{ mm}^2$ can be used. Units can be connected in conventional star formation or in bus mode (daisy chain).

The master has four sets of terminals marked SENSOR/CONTROLLER BUS that can be used for connecting the 2-wire signal cable from the unit.

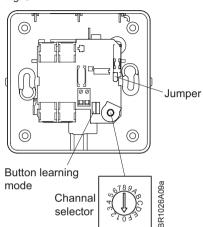
There are 4 identical sets of terminals for convenient installation. Any unit can be connected to any pair of terminals. The total length of the 2-wire system can be up to 300 m with a maximum length of 100 m between any two units. Remember to connect + to + and - to - .

Wireless room sensors

Remove the plastic battery pull tab. The plastic battery pull tab may not be removed before the master is in learning mode. For further information, see "Installation - Room Sensors - Wireless Setup".

Installation

Fig. 3





Setting up which room sensor is paired with which thermal actuator

Each room sensor can be set to operate a specific output which in turn controls a thermal actuator on the manifold. A selector can be accessed under the front cover of the unit where the number of its output (i.e. its channel number) can be set with a screwdriver (see fig. 10). Up to 14 channels can be set on the selector, and there are two auxiliary channels with special functions. A WLM3 master has 8 outputs and additional slave modules, each with 6 outputs, can be connected creating a system of 14 individual zones.

NOTE: Channels 10 through 14 are marked as A through E on the selector.

A room sensor set for channel 1 will activate the thermal actuator connected to output 1 on the master. The channel number can be set before power is connected to the system. The channel set on the room sensor can be changed afterwards if needed. If two room sensors are placed in the same room and set to the same channel, temperature will be controlled by the average of the temperature recorded by both units.

Channel 0:

Each Room sensor is delivered with the switch in position 0. It must therefore be set to operate correct channel output. Channel 0 can also be used for a room controller which is only used to control a group (area) of room sensors without actually controlling the room in which it is installed (e.g. a controller in the kitchen which is only used to control sensors located in other rooms). Setting the room controller to channel 0 means that times and temperatures must be set on the WLCT3 for the group (area). The WLCT3 will not, however, control a specific output itself.

Channel 15 (F):

Special function. See "Special Features" for further instructions.

Setting the room sensors to learning mode

Standard room sensors without display: Remove the front cover and push the small leaning mode button for approx. 2 seconds until the room sensor beeps.

Room controller with display: Press the clock symbol for 2 seconds until "init" is shown on the display. The room sensor will now transmit its unique code for the next 30 seconds, and the system has been set up.

Setting the master to receive signals from room sensors (wireless only)

To set the master to learning mode, set DIP-3 to "ON".

The master will now look for new room sensors that are also in learning mode. Remember to set DIP-3 back to "OFF". ...RF LEARNINGMODE.. will be shown in the display if the master has one.

Setting room temperature

The master is supplied with default temperature settings which are used by all room sensors connected to the system. With WLM3-xBA masters, the default DAY, NIGHT and OFF temperature settings are fixed (see "Factory Default Settings").

With WLM3-xFS masters, the default DAY, NIGHT and OFF temperature settings can be adjusted via the display.

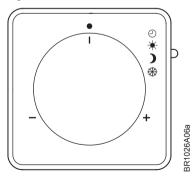
Changing the temperature setting on a WLM3-xFS master also changes the default temperature for all connected room sensors. However, the temperature setting of each WLTA3, WLTM3 or WLTD3 room sensor is locally adjustable via its own adjustment knob. With this knob, the temperature setting from the master can be increased or decreased by 4°C for that specific room.

Automatic switching between DAY and NIGHT temperatures can be achieved either by connecting a separate timing device to the master or by using a WLCT3 room controller and allocating room sensors as part of its area. It is possible to have two or more WLCT3 room controllers in the system, each with its own area of room sensors.

If WLTM3 or WLTD3 room sensors have been allocated to a WLCT3 controlled area and AUTO mode has been selected on their built-in slide switches, their temperature settings will be as programmed in the WLCT3 room controller and not in the master. Local ±4°C adjustment will, however, still be possible.

Setting room sensor operating mode

Fig. 4



Room sensors type WLTM3 and WLTD3 have a slide switch (see fig. 4) for selecting the mode of operation of the sensor. Four different modes can be selected: Auto, Day, Night and OFF.

- Auto: The room sensor will follow the temperature settings of the master or, if it belongs to a zone group controlled by a WLCT3 room controller, will follow the automatic sequence of temperatures and timings set in the WLCT3.
- Day: The room sensor will control the room temperature according to the DAY setting defined on the master (factory setting 21°C).
-) Night: The room sensor will control the room temperature according to the NIGHT setting defined on the master (factory setting 17°C).
- * OFF: The room sensor will control the room temperature (and with WLTD3 the minimum floor temperature if a floor limit sensor is installed) according to the OFF setting defined on the master (factory setting 5°C). This setting is intended to be a "frost protection" mode and is used if the room is to be left unoccupied for long periods.

WLTM3 & WLTD3 are recommended for guest rooms and other infrequently used rooms, as they allow simple override of the automatic timing sequence.

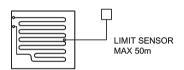
Batteries (wireless)

The room sensors use 2 x AAA alkaline batteries. A lifetime of 1-2 years is expected. The room sensors are equipped with a low battery alarm which beeps every 5 minutes in case of low battery. If a room sensor is defective, or communication to the unit is interrupted, an alarm will be triggered on the master, and the room will be heated constantly at 20% output for safety. The alarm can be overruled during the next 24 hours. Press the clock symbol on the room controller for 2 seconds. On the other room sensors, remove the front cover and press the small learning mode button for 2 seconds.

Technical specifications

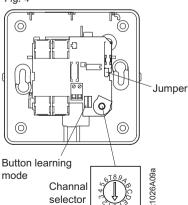
See the Waterline Wired/Wireless Room Sensors Instructions

Floor Limit Sensor - WLCT3, WLDT3 and WLTD3



Jumper mounted: max. limitation Jumper removed: min. limitation

Fig. 4



Room sensors/controllers with a limit sensor have a mechanical jumper on the printed circuit board allowing limits to be set for MIN. or MAX. temperature control. If set for MAX., the limit setting will be 27°C. If set for MIN., the limit setting will be 17°C. These temperatures are fixed when used with WLM3-xBA masters unless the room sensor has been allocated to a zone group controlled by a WLCT3 room controller. In this case, the limit settings can be increased or decreased via the room controller. The limits then set will apply to all room sensors with floor limit sensors belonging to that group. If a WLM3-xFS master is used, the limit settings can be changed using the programming buttons on the master.

Mounting of floor sensor

Max. temperature limitation is used to protect the floor area from becoming too warm. This may be required if special floor surfaces (e.g. real wood) are used. The sensor should be positioned where it can read the true temperature of the floor and should always be within the heated area.

Min. temperature limitation is used to keep the floor surface warm, irrespective of room temperature. In tiled bathrooms or pool areas, for example, water will dry more quickly if the floor surface is kept warm. The sensor should be positioned where it can read the true temperature of the floor and should always be within the heated area.

To ease replacement, we recommend that all floor sensors are mounted in a tube positioned between two heating pipes. The inner end of the tube should be sealed, and the floor sensor cable led back to the bottom of the wall. If required, the sensor cable can be extended up to 50 m with a standard installation cable.

WLTM3: Using an external room sensor

An external room sensor can be used instead of the built-in sensor by connecting the jumper across the two-pin bridge on the printed circuit board beneath the room sensor cover. From the factory, the jumper is "parked" on one pin. Jumper location, see fig. 4.

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